

PU FLEX 140

SPECIAL PU GLUE FOR THE APPLICATION OF PREFABRICATED SHOCK ABSORBENT ROLLS

GENERAL CHARACTERISTICS

PU FLEX 140 is a two component, adhesive for the application of prefabricated shock-absorbent rolls made of recycled rubber or from EPDM granules and also for safety tiles.

- It is applied on dry, sealed surfaces of mosaic, concrete or asphalt.
- Suitable for interior and exterior use.
- Provides good filling properties.
- Non shrinking.

TECHNICAL DATA

Mixing ratio:	87.5% : 12.5% (By weight)
Density (25°C):	1.67-1.77 kg/l
Viscosity	9.000-18.000 mPas
Pot-life (25°C):	20-30 min.
Application temperature:	Min 10°C
Curing (25°C and %60 relative humidity):	6 - 9 hours
Color and odor:	Beige

PREPARATION- APPLICATION

Applied only on dry, level surfaces. Protected from arising humidity and free of materials that might prevent bonding e.g. dust, loose particles, grease etc. The success in the application depends on the right preparation of the underlay and use of the material.

- **Good, dry** cleaning of the surface from dust and residues using brushes and air spray.
- Good mixing of components A (resin) & B (hardener) packed into separate containers in fixed weight proportions. Mixing should be performed using a 300-600 rpm mixer for 2-3 min until a uniform mass is obtained. Stirring of the mixture should be performed thoroughly near the sides and bottom of the container in order to achieve uniform dispersion of the hardener.
- The mixed adhesive **PU FLEX 140** is applied under each roll using a V-notched trowel (3mm), as soon as possible in order to avoid any problems with the limited pot life. A roller should be used on the top of the shock absorbent rolls within an hour after the adhesive has been mixed.
- Light foot traffic is permitted after 6 hours (25°C). Full curing needs 2 days.

CONSUMPTION

1 – 1.5 kg/m² depending on the sub-floor and type of floor covering.

APPLICATION TOOLS

V - Notched trowels (3mm). Tools should be cleaned with **PU SOLVENT** immediately after use.



PACKAGING

Supplied in set of 24 Kg.



STORAGE

One year in unopened containers in dry places with minimum temperature 5°C and maximum temperature 30°C (avoid sunlight).

REMARKS

- Working time of **PU FLEX 140** decreases when ambient temperature rises.
- Avoid application of **PU FLEX 140** during rain, moist or foggy weather.
- Prolonged storage of partially used containers containing **PU FLEX 140** must be avoided as contact with atmospheric moisture will result in skinning and clouding of the product.
- When laying flooring over an underfloor heating system, caution must be taken so that the heating system is left in full operation for at least 8-10 days before the application. The screed must be dry prior application. Before laying, however, the heating system must be switched off or reduced, so that a surface temperature of 20-22 °C is not exceeded.

CAUTION

The application must take place in well-aired places using protective gloves. Skin or eye contact must be avoided, otherwise wash carefully with soap and water.

For more information consult the safety data sheet.

The information given here is true, represents our best knowledge and is based not only on laboratory work, but also on field experience. However, because of numerous factors affecting results we offer this information without any guarantee and no patent liability is assumed. For additional information or questions, contact the technical department of KDF LTD.

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ISOPOL 854

SHOCK ABSORBENT UNDERFLOOR

GENERAL CHARACTERISTICS

Elastic, prefabricated roll made of polymerically bound recycled rubber particles for shock-absorbency, in thickness of 3mm up to 14mm. It is covered with the acrylic coating **ELASTOTURF 851** or self-leveling PU coating, in thickness of 2mm, for the creation of athletic floorings for interior & exterior surfaces like basketball, volleyball, handball, football and tennis courts as well as for playgrounds. The point elastic sport surface possess good elasticity and force reduction characteristics as well as fulfilling a protective function for the athletes' joints and muscles. Its special cushion properties are indeed recommended for multipurpose.

Suitable for external & internal courts with acrylic top coatings, internal halls with PU top coating, gyms, cross-fit areas and generally areas which need elastic flooring. Ideal also as sub-floor for athletic tracks.

- ✓ Offers noise abatement
- ✓ Slip resistant
- ✓ Fire resistant
- ✓ Environmentally friendly
- ✓ Flexible
- ✓ Resistant against moisture, heat and mildew
- ✓ Easy application

PREPARATION- APPLICATION

The sub-surface on which the material will be installed must be completely dry and clear of all foreign matter and free of dust, dirt, oil or any kind of spills.

The material surface will follow the contours of the sub-surface, which it covers. The smoother the sub-surface, the better the shock-absorbent material surfacing finishes.

Place the **ISOPOL 854** rolls on the floor in their final positions without gluing them. Lift each side of each roll and apply the PU glue by a V-notch trowel with 3mm notches and then glue the rolls immediately without waiting.

In case there are small bulges (humps, swollen parts) on the roll after its application, you'll have to tear it around the edge of the hump without removing it completely, raise that small part, put some PU glue underneath and glue the hump part again, making sure this time it's flat. Weights such as sand bags have to be used on the edges, corners and seams of the shock absorbent roll surface installation until the PU glue is cured. Then you let everything dry.

Do not overlap the rolls but bring them as close together as possible to eliminate gaps. The usage of a light cylinder (10-15kg maximum) will help to compact the rolls on the floor.

It is recommended that the joints (only) are covered flush with **ELASTOTURF 851** or **PU FLEX 140** with a flat trowel (or a brush) along their whole length, so that the surface is leveled out.

Next day the joints are ground lightly with sandpaper or other grinding device to smooth out the joints with the rest of the surface and create the required roughness.

COLOR

Black.

SURFACE

Fine tuned granules structure.

DIMENSIONS

Rolls Width : 1050mm, 1250mm or 2100mm \pm 1.5%

Rolls Length according to demand.

THICKNESS

4- 14mm \pm 0.3mm

DENSITY

730 kg/m³ \pm 5%

TECHNICAL DATA

Tensile strength: approx.0,56 MPa at 7mm: approx. 0,65 MPa at 10mm (DIN EN ISO 1978)

Elongation at break: approx.57% at 7mm: approx. 60% at 10mm (DIN EN ISO 1978)

Force reduction*: 8 mm Isopol 25 %

10 mm Isopol 30 %

(Value for mats only, not on complete floor)

Vertical deformation*: 1,2 mm at 8 mm Isopol

*Values measured on a sport hall system sample.

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POLAPLAST P22

Two component sealant coating for KDF running track systems

GENERAL CHARACTERISTICS

POLAPLAST P22 is a solvent free, two - component polyurethane sealant, with good elastic and tensile strength properties. Meets WORLD ATHLETICS standard, it is environment - friendly, flexible with high strength.

POLAPLAST P22 is a running track material used as sealing layer in sandwich running track system providing good force reduction.

POLAPLAST P22 is easy to apply and shows a good curing behavior even at low or high temperature.

TECHNICAL DATA

Mixing Ratio	88.64 : 11.36 (By weight)
Density of mixture (25°C)	1.48 – 1.58 Kg/Lt
Viscosity(25°C)	70.000 – 95.000 mPa•s at 25°C
Pot-life (25°C)	20-30 min. at 25°C
Application temperature	10 – 40 °C
Curing (25°C and %60 relative humidity)	After 24 hours
Color	Beige or Colored upon request

PREPARATION-APPLICATION

Applied on dry surfaces without rising humidity issues, free of materials that might prevent bonding e.g. dust, loose particles, grease etc (in case of asphalt or concrete). The success in the application depends on the right preparation of the underlay and use of the material.

- Good, dry cleaning of the surface from dust and residues using vacuum cleaner and squeegee.
- **POLAPLAST P22** is applied directly on top of surfaces, on a cast-in-situ cushion base layer of wet pour mixture (SBR rubber granules mixed with polyurethane binder) or prefabricated roll, which have to be dry, load bearing, clean and free of loose and brittle particles and substances which impair adhesion such as oil, grease, paint or other contaminants.
- The interval between the application of pore sealer (first coating) and further coatings should not exceed 24 hours. In case of longer breaks, the use of **POLAPLAST P22** as bonding agent is recommended after cleaning thoroughly.
- Processing temperature of both components should be between 10-40°C. The A component should be thoroughly stirred to incorporate any slight separation, while continuing stirring the hardener (B component) should be added. Continue stirring until a homogeneous mix is obtained. After mixing A & B component, the ready to use **POLAPLAST P22**, is applied upon the surface using a flat metal trowel. The mixed material

must be used within 20-30 minutes of mixing at 25°C. The surface must be dry and clean.

- Material coverage lies between 1.3 - 2.5 Kg/m² and the material consumption depends on the surface structure (grain size, compaction, evenness) and on the temperature of substrate, ambience and material. Substrate temperatures must not exceed 50°C as this would liquefy the material.
- During the first hours after application, the coating had to be protected from direct contact with water as this could cause foaming of the material. In case of (expected) rain, **POLAPLAST P22** should not be applied.
- Pore-sealed surface with **POLAPLAST P22** track material can be recoated during the first 48 hours after application without the use of primer if the surface is dry and clean.

CONSUMPTION

1.3 - 2.5 kg/m², depends on the porosity of the substrate.

APPLICATION TOOLS

Flat trowel.



PACKAGING

Supplied in barrels and drums(set).



REMARKS

Use a slow rotating mixer at approximately 300-500rev/min for at least 3-4 minutes until the blend is homogenous and streak free. Ensure that the mixer reaches the side and bottom area of and mix it again for one additional minute.

CAUTION

The application must take place in well-aired places using protective gloves. Skin or eye contact must be avoided, otherwise wash carefully with soap and water.

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Sports Flooring Systems & Building Materials

50 YEARS OF EXPERIENCE

For more information consult the safety data sheet.

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POLAPLAST P20

Two-component, Self Leveling coating for KDF Running track System POLTRACK SANDWICH

GENERAL CHARACTERISTICS

POLAPLAST P20 is a pigmented and solvent free, two component self leveling coating, with good elastic and tensile strength properties. Meets WORLD ATHLETICS standard, it is environment-friendly, flexible with high strength.

It's a running track material used as wear coat for sandwich running track systems providing good force reduction.

POLAPLAST P20 is easy to apply, it shows a good curing behavior even at low or high temperature.

TECHNICAL DATA

Mixing Ratio	86.96 : 13.04 (By weight)
Density of mixture (25°C)	1.40 – 1.50 Kg/Lt
Viscosity(25°C)	3500 – 8000 mPa•s at 25°C
Pot-life (25°C)	20-30 min.
Application temperature	10 – 40 °C
Curing (25°C and %60 relative humidity)	After 24 hours
Color	KDF colorchart

PREPARATION-APPLICATION

Applied on dry surfaces without rising humidity issues, free of materials that might prevent bonding e.g. dust, loose particles, grease etc (in case of asphalt or concrete).

The success in the application depends on the right preparation of the underlay and use of the material.

- Good, dry cleaning of the surface from dust and residues using vacuum cleaner and squeegees.
- **POLAPLAST P20** is a high performance system applied on a cast-in-situ cushion base layer of wet pour mixture (SBR rubber granules mixed with polyurethane binder) or prefabricated roll, which is first sealed with the sealant **POLAPLAST P22** before the application of **POLAPLAST P20**, with a final topping of colored EPDM granules broadcast onto **POLAPLAST P20**.
- Processing temperature of both components should be between 10-40°C. The A component should be thoroughly stirred to incorporate any slight separation, while continuing stirring the hardener (B component) should be added. Continue stirring until a homogeneous mix is obtained. The mixed material must be used within 20-30 minutes of mixing at 25°C. The well mixed material is applied with a V-notch trowel 5.5 mm and the parallel use of a spiked roller. Before the mixture cures, broadcast the EPDM granules (1mm- 3mm). After full curing, use an air blower to remove the excess of the granules.

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- Material coverage lies between 2.2 - 2.5 Kg/m² for a standard sandwich system and the material consumption depends on the temperature of substrate, ambience and material. Substrate temperatures must not exceed 50°C as this would liquefy the material.
- During the first hours after application, the coating had to be protected from direct contact with water, as this could cause foaming of the material. In case of (expected) rain, **POLAPLAST P20** should not be applied.
- NOTE: In cases re-coating is required, proceed in the first 24 hours after previous application without the use of primer if the surface is dry and clean.

CONSUMPTION

2.2 - 2.5 kg/m².

APPLICATION TOOLS

V-notch trowel, 5.5 mm & spiked roller.



PACKAGING

Supplied in barrels and drums(set).



CAUTION

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EPDM 856

(Ethylene Propylene Diene Monomer Rubber)

RUBBER GRANULES

GENERAL CHARACTERISTICS

Type of material: Rubber EPDM

Grain size: 0.5-1.5mm, 1-3.5mm, 1-4mm, EPDM dust

PERFORMANCE OF SAMPLE WITH 22% EPDM CONTENT

Test item	Performance	Standard
Tensile strength (N/mm ²)	>1	ASTM D412-6
Elongation at break (%)	>800	ASTM D412-6
Hardness (shore A)	65	ASTM D2240-15
Specific gravity (kg/m ³)	1.51 ± 0.05	ASTM D792-20

PREPARATION- APPLICATION

EPDM 856 granules are basically used for wet pour colored playground floorings (granulometry 1-3.5mm or 1-4mm or 0.5-1.5mm), for flexible multipurpose outdoor courts in 10-20 mm, **SYSTEM COLORFLEX**, and in applications of running track system such as **POLTRACK SANDWICH SYSTEM** (granulometry 1-3.5mm broadcasted) and **POLTRACK SPRAYCOAT SYSTEM** (granulometry 0.5-1.5 mm as spray system mixed with PU resin P12).

Can be used also as infill of artificial synthetic turf or in the production of EPDM rubber tiles or EPDM rubber rolls or loose lay as EPDM Mulch.

REMARKS

- It is highly suggested (especially in hot climates like in Middle East countries) the usage of the UV-resistance topcoat **POLYSPORT XP 1069**, which gives a strong UV protection and doesn't allow the change of color to occur. **POLYSPORT XP 1069** is produced in all EPDM color range and needs to be applied with 0,4 kg/m² in two crossing layers by airless sprayer or rollers over EPDM surfaces with PU binder.

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- In case of sprayed coated running track system, it is suggested the usage of POLYSPORT 1052 UV resistant coating where the color shade is green or blue or any other except red color which doesn't need any protection.
- Same can be applied for long term color stability also for the POLTRACK SANDWICH SYSTEM over broadcasted EPDM granules.
- In case that there is no usage of UV-resistance polyurethane aliphatic coating strong shades like blue, rose, orange, grey etc. will alter.
- All technical data are correct to the best of our knowledge and are intended to help our customers.
- They do not constitute a guarantee of qualities and provide on bases for legal liability.
- We advise our customers to choose the correct type of PU-binder (normal aromatic binder or aliphatic 2-component binder) according to the type and color of the EPDM rubber granules.

CERTIFICATES AND TEST REPORTS

Ask for our certificates and test reports for EPDM as:

- pAH and Elements acc. to EN 71-3
- UV resistance test (FIFA Test Method 10)
- SRI (Solar Reflectance Index)
- Weathering Resistance
- Water Resistance
- Dimensional Stability
- Temperature Resistance

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