

PU PRIMER 870

TRANSPARENT, ONE COMPONENT, POLYURETHANE-BASED PRIMER, USED AS AN ADHESIVE COMPONENT BETWEEN SUBFLOOR AND SPORTS SYSTEMS

GENERAL CHARACTERISTICS

POLYURETHANE PRIMER 870 is a clear, polyurethane-based, one-component primer, which is used as an adhesive component between the sub-floor and sport systems.

- ✓ Penetrates in depth.
- ✓ Ideal for old and new surfaces.

TECHNICAL DATA

Basis:	one-component polyurethane
Appearance:	liquid
Color:	transparent
Viscosity:	50 – 250 mPa•s at 25°C
Density:	0.9- 1.0 Kg/Lt
Temperature for the application and drying of the material:	10 – 40°C

PREPARATION-APPLICATION

Applied on dry surfaces without rising humidity issues, free of materials that might prevent bonding e.g. dust, loose particles, grease etc (in case of asphalt or concrete). The success in the application depends on the right preparation of the underlay and use of the material.

- **Good, dry** cleaning of the surface from dust and residues.
- Priming of the surface with **PU PRIMER 870** applied by airless sprayer equipment or brush, roller. The base layer (wet-pour mixture of SBR and PU BINDER 1118) should be constructed while **PU PRIMER 870** is still a bit sticky. Curing takes place at ambient temperature by evaporation of the solvent and reaction with atmospheric moisture. High temperatures and moisture will shorten the cure time. **PU PRIMER 870** is applied in two or more layers as a thin film, and on the final layer, wet-pour mixture of SBR and PU BINDER 1118 can be applied on sticky surface.
- The temperature should not fall below 10°C during curing.
- Opened drums should be used up quickly.
- The layer (wet-pour mixture of SBR and PU BINDER 1118) should be constructed while the final layer of **PU PRIMER 870** is still sticky.
- **NOTE: Rain will cause the primer to lose its function! If the primer was affected by rain, the base layer should not be constructed! Instead, the sub floor has to dry and the primer application has to be repeated.**

KDF

Sports Flooring Systems & Building Materials
50 YEARS OF EXPERIENCE

CONSUMPTION

200-300 gr/m² depending on the type and the absorbency of the underlay.

APPLICATION TOOLS

Brush and airless sprayer. Tools should be cleaned with a PU solvent immediately after use.

PACKAGING

Drums / Barrels.

STORAGE

One year in unopened containers in cool and dry places, out of sunlight, with minimum temperature 5°C and maximum temperature 30°C.

REMARKS

- Working time of **POLYURETHANE PRIMER 870** decreases when ambient temperature rises.
- Prolonged storage of partially used containers containing **POLYURETHANE PRIMER 870** must be avoided as contact with atmospheric moisture will result in skinning and clouding of the product.

CAUTION

The application must take place in well-aired places using protective gloves. Skin or eye contact must be avoided, otherwise wash carefully with soap and water.

For more information consult the safety data sheet.

The information given here is true, represents our best knowledge and is based not only on laboratory work, but also on field experience. However, because of numerous factors affecting results we offer this information without any guarantee and no patent liability is assumed. For additional information or questions, contact the technical department of KDF LTD.

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PU BINDER 1178

SPECIAL POLYURETHANE BINDER

GENERAL CHARACTERISTICS

100% solids, aromatic polyisocyanate-prepolymer moisture-curing binder based on diphenylmethane diisocyanate. It is MDI based and solvent free. It exhibits excellent adhesion to all rubber granules and gives a strong performance both in terms of tensile strength and durability.

It is mixed with **RECYCLED RUBBER 858, SBR granules**, for the creation of the innovative, elastic, safety playground flooring **SAFEPOL SANDPROOF SYSTEM** or other flexible rubber floorings, ideal for playgrounds, schools etc.

PU BINDER 1178 cured with the air humidity, has low viscosity and is solvent free. **PU BINDER 1178** combines and bonds SBR or EPDM rubber granules, RIM components, polyurethane granules and sponge particles. Also it can be used as lining for insulation and for pasting.

TECHNICAL DATA

Density (25°C)	1,09±0.1 gr/cm ³
Viscosity (25°C)	8000±mPas
Color	Clear, pale yellow

SUBSTRATE REQUIREMENTS

Concrete quality:	at least C20/25
Age:	at least 30 days
Moisture content:	below 4%

PREPARATION-APPLICATION

On-site applications: Applied on dry surfaces, free of materials that might prevent bonding e.g. dust, loose particles etc (in case of asphalt or concrete). The success in the application depends on the right preparation of the underlay and use of the material.

- **Good, dry** cleaning of the surface from dust and residues.
- Priming of the surface with the special **POLYURETHANE PRIMER 870** in two layers. Consumption: 250-400 gr/m², depending on the absorption of the underlay. It is recommended that the second layer should be applied in sections each time, right before the application of **PU BINDER 1178** and **SBR granules** in order to ensure proper adhesion.
- Good mixing of the **PU BINDER 1178** and the **RECYCLED RUBBER 858 in granulometry of 2-4mm or 2-5mm**. Mixing should be performed using a low revolution mixer (300-600 rpm) for 1-2 min. Stirring of the mixture should be performed thoroughly near the sides and bottom

of the container in order to achieve homogeneity.

- Following, the mixture is poured on the surface and spread on the desired thickness using paving machine or it can be done manually if the applicator is experienced, with rake for spreading, (wooden) straightedge for initial smoothing, flat metal trowel for final smoothing and compacting, cylinder weighing 8-15kg for final compacting-(cylinder should be cleaned repeatedly with diesel to remove stuck granules from its surface). Consumption: 7kg/m²/cm.
- Good mixing of the **PU BINDER 1178** and the **RECYCLED RUBBER 858 in granulometry of 0.5-2mm**. Mixing should be performed using a low revolution mixer (300-600 rpm) for 1-2 min. Stirring of the mixture should be performed thoroughly near the sides and bottom of the container in order to achieve homogeneity.
- Following, the mixture is poured on the surface and spread on the desired thickness using paving machine or it can be done manually if the applicator is experienced, with rake for spreading, (wooden) straightedge for initial smoothing, flat metal trowel for final smoothing and compacting, cylinder weighing 8-15kg for final compacting-(cylinder should be cleaned repeatedly with diesel to remove stuck granules from its surface). Consumption: 7,2kg/m²/cm.
- Follows the application of **KDF-PU 1055** a special waterproof and sandproof, polyurethane pore filler.
- And finally a top coat is applied, **KDF-PU 1056**, polyurethane, modified, UV-resistant, aliphatic, elastic, glossy, two-component top coating.

PACKAGING

220kg in barrels.

STORAGE

One year in unopened containers in dry places with minimum temperature 5°C and maximum temperature 30°C, protected from moisture and heat.

REMARKS

The floor must be smooth, dry and clean. Must be removed from oil, dirt, rust and burr. Do not add any foreign material. Concrete humidity should not be above 4%, ambient humidity should be at least 40% and most 80%. To begin the application, must wait for the appropriate humidity

Working time of **PU BINDER 1178** decreases when ambient temperature rises.

Prolonged storage of partially used containers containing **PU BINDER 1178** must be avoided as contact with atmospheric moisture will result in skinning and clouding of the product.

CAUTION

The application must take place in well-aired places using protective gloves. Skin or eye contact must be avoided, otherwise wash carefully with soap and water.

For more information consult the material safety data sheet.

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SBR RUBBER GRANULES 858

GENERAL CHARACTERISTICS

It can be used in sports facilities as infill in synthetic grass with the parallel use of round sand and also as one of the components in case of cast applied wet-pour systems for playground floorings or as shock-pad for sport subfloors in athletic tracks and sports fields.

Rubber granule is derived from car and truck tires. During processing, the tires are mechanically granulated, removing all metal and synthetic fibers, as well as any other foreign part contained in there with specially designed sieves, so as to produce a 99.99% clear rubber with high quality.

PROPERTIES

- 100% recyclable
- Long life
- Resistance to adverse weather conditions
- High shock absorbency and vibration damping
- High abrasion resistance

PREPARATION-APPLICATION

In sports facilities and playgrounds to ensure flexibility of surface and vibration absorption.

TECHNICAL CHARACTERISTICS

Granulometry 1-3mm

DENSITY:	0.48kg/cm ³
SPECIFIC GRAVITY	1.20+/- .05 (Water = 1.0)
HARDNESS	60
HUMIDITY(%)	<0.65
ELASTICITY	100% - No change
RESISTANCE	113N/cm - Excellent

PACKAGING

Packaging is available in big-bags -1 ton in following sizes:

Grain size	0,5-1,5 mm
Grain size	0,5-2,5 mm
Grain size	0.5-4.0 mm
Grain size	2-8 mm
Grain size	8-20 mm
Grain size	80-50 mm
Grain size	80-120 mm

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KDF-PU 1055 PORE FILLER

FOR SANDPROOF-WATERPOOF PLAYGROUND FLOORINGS

GENERAL CHARACTERISTICS

KDF-PU 1055 PORE FILLER is a sealing, sandproof and waterproof modified pore filler with high elasticity that can be applied over SBR cushion layers.

KDF-PU 1055 PORE FILLER resists against sand penetration/ depositing, humidity, water and most of the chemicals. It has very good filling capacity and thixotropic properties. It has low fluidity feature with its filler structure. It can be easily applied. It provides strong and very elastic filling after the reaction.

TECHNICAL DATA

Mixing Ratio	90.8 : 9.2 (By weight)
Density of mixture (25°C)	1.69-1.79 Kg/lt
Viscosity of mixture (25°C)	40000-55000 mPa•s at 25°C
Pot-life (25°C)	30-40 min
Application temperature	Min 10°C
Curing (25°C and %60 relative humidity)	After 24 hours it can be sanded
Color	Creme

PREPARATION-APPLICATION

It is used to fill pores, cracks, dilation spaces, holes to smooth and repair the floor and other filling applications. Especially used for sealing and sandproofing in-situ applied SBR (or EPDM) layers in SAFE POL SANDPROOF system

The resin component should be thoroughly stirred to incorporate any slight separation, whilst continuing stirring the contents of the hardener container should be added. Continue stirring until a homogeneous mix is obtained. The mixed material must be used within 30-40 minutes of mixing at 25°C The surface must be dry and clean. **KDF-PU 1055 PORE FILLER** can be applied by trowel.

CONSUMPTION

2 kg per m² (depends on the surface absorbance and SBR granulation)

REMARKS

- Working time of **KDF-PU 1056 TOP COATING** decreases when ambient temperature rises.
- Prolonged storage of partially used containers containing **KDF-PU 1056 TOP COATING** must be avoided as contact with atmospheric moisture will result in skinning and clouding of the product.
- After hardening **KDF-PU 1056 TOP COATING** is completely safe for health.
- The three layers of **KDF-PU 1056 TOP COATING** will have to be applied strictly within 24 hours of one another (European conditions) **or within 3-6 hours (GCC high-temperature conditions)** in order to cover the surface swiftly and protect it from unwanted weather or other adverse conditions (sand dust, accumulated dirt or foreign matter etc.). In case the 24-hour limit (Europe) or the 3-6-hour limit (GCC) is surpassed or weather or other adverse conditions interfere between layers at any time, the surface might need sanding again to restore smoothness and cleanliness before applying subsequent layers of the aliphatic top coat.

CAUTION

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