

### **PU FLEX 140**

#### SPECIAL PU GLUE FOR THE APPLICATION OF PREFABRICATED SHOCK ABSORBENT ROLLS

## GENERAL CHARACTERISTICS

**PU FLEX 140** is a two component, adhesive for the application of prefabricated shockabsorbent rolls made of recycled rubber or from EPDM granules and also for safety tiles.

- It is applied on dry, sealed surfaces of mosaic, concrete or asphalt.
- Suitable for interior and exterior use.
- Provides good filling properties.
- Non shrinking.

**TECHNICAL DATA** 

Mixing ratio: 93.33 : 6.67 (By weight)

Density (25°C): 1.80-1.90 kg/lt

Viscosity 15.000-26.000 mPas

Pot-life (25°C): 20-30 min.

Application temperature: Min 10°C

Curing (25°C and %60 relative humidity): 6 - 9 hours

Color and odor: Beige

#### PREPARATION-APPLICATION

Applied only on dry, level surfaces. Protected from arising humidity and free of materials that might prevent bonding e.g. dust, loose particles, grease etc. The success in the application depends on the right preparation of the underlay and use of the material.

- Good, dry cleaning of the surface from dust and residues using brushes and air spray.
- Good mixing of components A (resin) & B (hardener) packed into separate containers in fixed weight proportions. Mixing should be performed using a 300-600 rpm mixer for 2-3 min until a uniform mass is obtained. Stirring of the mixture should be performed thoroughly near the sides and bottom of the container in order to achieve uniform dispersion of the hardener.
- The mixed adhesive PU FLEX 140 is applied under each roll using a V notched trowel (2mm), as soon as possible in order to avoid any problems with the limited pot life. A roller should be used on the top of the shock absorbent rolls within an hour after the adhesive has been mixed.
- Light foot traffic is permitted after 6 hours. Full curing needs 2 days.

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**CONSUMPTION** 

1 – 1.5 kg/m<sup>2</sup> depending on the sub-floor and type of floor covering.

**APPLICATION** TOOLS

V - Notched trowels (2mm). Tools should be cleaned with PU SOLVENT immediately after use.

**PACKAGING** 

Supplied in set of 24 Kg.

**STORAGE** 

One year in unopened containers in dry places with minimum temperature 5°C and maximum temperature 30°C (avoid sunlight).

**REMARKS** 

- Working time of **PU FLEX 140** decreases when ambient temperature rises.
- Avoid application of **PU FLEX 140** during rain, moist or foggy weather.
- Prolonged storage of partially used containers containing PU FLEX 140 must be avoided as contact with atmospheric moisture will result in skinning and clouding of the product.
- When laving flooring over an underfloor heating system, caution must be taken so that the heating system is left in full operation for at least 8-10 days before the application. The screed must be dry prior application. Before laying, however, the heating system must be switched off or reduced, so that a surface temperature of 20-22 °C is not exceeded.

**CAUTION** 

The application must take place in well-aired places using protective gloves. Skin or eye contact must be avoided, otherwise wash carefully with soap and water.

For more information consult the safety data sheet.

The information given here is true, represents our best knowledge and is based not only on laboratory work, but also on field experience. However, because of numerous factors affecting results we offer this information without any guarantee and no patent liability is assumed. For additional information or questions, contact the technical department of KDF LTD.

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# ISOPOL 854 SHOCK ABSORBENT UNDERFLOOR

## GENERAL CHARACTERISTICS

Elastic, prefabricated roll made of polymerically bound recycled rubber particles for shock-absorbency, in thickness of 3mm up to14mm. It is covered with the acrylic coating **ELASTOTURF 851** or self-leveling PU coating, in thickness of 2mm, for the creation of athletic floorings for interior & exterior surfaces like basketball, volleyball, handball, football and tennis courts as well as for playgrounds. The point elastic sport surface possess good elasticity and force reduction characteristics as well as fulfilling a protective function for the athletes' joints and muscles. Its special cushion properties are indeed recommended for multipurpose.

Suitable for external & internal courts with acrylic top coatings, internal halls with PU top coating, gyms, cross-fit areas and generally areas which need elastic flooring. Ideal also as sub-floor for athletic tracks.

- ✓ Offers noise abatement
- ✓ Slip resistant
- √ Fire resistant
- ✓ Environmentally friendly
- √ Flexible
- ✓ Resistant against moisture, heat and mildew
- ✓ Easy application

## PREPARATION-APPLICATION

The sub-surface on which the material will be installed must be completely dry and clear of all foreign matter and free of dust, dirt, oil or any kind of spills.

The material surface will follow the contours of the sub-surface, which it covers. The smoother the sub-surface, the better the shock-absorbent material surfacing finishes.

Place the **ISOPOL 854** rolls on the floor in their final positions without gluing them. Lift each side of each roll and apply the PU glue by a V-notch trowel with 2mm teeth and then glue the rolls immediately without waiting.

In case there are small bulges (humps, swollen parts) on the roll after its application, you'll have to tear it around the edge of the hump without removing it completely, raise that small part, put some PU glue underneath and glue the hump part again, making sure this time it's flat. Weights such as sand bags have to be used on the edges, corners and seams of the shock absorbent roll surface installation until the PU glue is cured. Then you let everything dry.

Do not overlap the rolls but bring them as close together as possible to eliminate gaps. The usage of a light cylinder (10-15kg maximum) will help to compact the rolls on the floor.

It is recommended that the joints (only) are covered flush with ELASTOTURF 851 or PU FLEX















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140 with a flat trowel (or a brush) along their whole length, so that the surface is leveled out. Next day the joints are ground lightly with sandpaper or other grinding device to smooth out the joints with the rest of the surface and create the required roughness.

COLOR Black.

**SURFACE** Fine tuned granules structure.

**DIMENSIONS** Rolls Width: 1050mm, 1250mm or 2100mm ± 1.5%

Rolls Length according to demand.

THICKNESS 4- 14mm ± 0.3mm

**DENSITY** 730 kg/m $^3$  ± 5%

TECHNICAL DATA Tensile strength: approx.0,56 MPa at 7mm: approx. 0,65 MPa at 10mm (DIN EN ISO 1978)

Elongation at break: approx.57% at 7mm: approx. 60% at 10mm (DIN EN ISO 1978)

Force reduction\*: 8 mm Isopol 25 %

10 mm Isopol 30 %

(Value for mats only, not on complete floor)

Vertical deformation\*: 1,2 mm at 8 mm Isopol

\*Values measured on a sport hall system sample.

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### **ELASTOTURF 851S - SMOOTH**

#### SPECIAL, ELASTIC, SMOOTH COATING FOR INTERNAL SPORT COURTS

#### **GENERAL CHARACTERISTICS**

**ELASTOTURF 851S** is acrylic-based, elastic, smooth colored coating for internal sport courts.

Is combined with prefabricated shock- pad roll in thickness of 4mm to 14 mm or a wet-pour mixture of SBR granunles (0.5 – 2.0 mm granulometry) plus PU BINDER in order to seal the pores and plasticize the floor.

- Ideal for multipurpose courts, basketball, volleyball, handball, football and tennis internal courts. Suitable for sports centers, schools, fitness centers, hallways.
- Applied easily, having low cost.
- Provides a safe, high quality game.

**TECHNICAL DATA** 

one-component acrylic resin Basis:

Appearance: viscous liquid

Colors: available in 24 colors form KDF colorchart

Temperature for the application and

10 - 40 °C drying of the material:

Viscosity: 22.000 - 32.000 mPa•s at 25°C

Density 1.70 - 1.80 Kg/Lt

Walkability: after 24 hours at 25°C

Total Hardening: 5 days at 25°C

#### PREPARATION-APPLICATION

Applied only on dry surfaces, without rising humidity issues and free of materials that might prevent bonding e.g. dust, loose particles, grease etc. The success in the application depends on the right preparation of the underlay and use of the material.

- Good, dry cleaning of the surface from dust and residues with vacuum cleaner and squeegees.
- Application of the material (in three or more layers) on prefabricated shock-absorbent rolls in thickness of 4mm to 14mm or on wet-pour made from the mixture of RECYCLED RUBBER 858 (0.5 -2.0 mm granulometry) and PU BINDER 1118 (in three or more layers), for sealing the pores of the underlay and plasticize the surface.

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- Depending on the ambient temperature, ELASTOTURF 851S is diluted with 2-3% water, prior to application, in order to achieve better fluidity. The next layer is applied after the previous starts to dry.
- Before the application of the second layer and after the application of the final layer (before applying **TOP COAT POLYSPORT 952**), always use a sanding machine.
- The next day, depending on the ambient temperature follows the application of TOP COAT POLYSPORT 952 in 2 crossing layers by a short-haired mohair roller or even better by airless sprayer.

#### **CONSUMPTION**

- 2.2 2.5 kg/m<sup>2</sup> (three layers on shock-pad)
- 3.5 3.8 kg/m<sup>2</sup> (three layers on wet-pour shock-pad)

## APPLICATION TOOLS

Squeegee. Tools should be cleaned with **WATER** immediately after use.

#### **PACKAGING**

Supplied in barrels of 200 Kg.

#### STORAGE

12 months in unopened containers in dry places with minimum temperature 5°C and high temperature 30°C (avoid sunlight).

#### **REMARKS**

- During temperatures over 38°C, ideal time for the application of **ELASTOTURF 851S** is between 22:00-9:00 a.m. and the minimum bearing temperature during application and drying should be 10°C.
- The freshly coated surface should be protected from high temperatures and frost for at least the first 24 hours.
- In case it gets damaged, it is simply repaired and recoated on the spot.

#### **CAUTION**

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### **POLYSPORT 952-SEMIMAT**

#### POLYURETHANE-BASED, TWO-COMPONENT, SEMIMAT, FINISH ALIPHATIC COATING

#### **GENERAL CHARACTERISTICS**

POLYSPORT 952-SEMIMAT is a polyurethane, two-component, solvent-based, semi-mat, finish aliphatic coating for indoor sports surfaces.

- It is applied on polyurethane, self-leveling coating POLYSPORT PU 951 as a final, sealing layer of a multilayer polyurethane floor especially designed for sport halls such as tennis, basketball, handball, volleyball and multipurpose halls.
- Applies easily with short-haired mohair roller and airless sprayer.
- Provides a surface with anti-slip properties.

#### **TECHNICAL DATA**

Basis: two-component polyurethane paint

Appearance: liquid

Colors: KDF colorchart

Viscosity(25°C): 1000-3500 mPas

Density(25°C): 1.38-1.48 kg/lt

Mixing proportion (A:B): 85:15 by weight

 $15 - 40^{\circ}$ C Temperature for the application and drying of

the material:

#### PREPARATION-APPLICATION

Applied on dry surfaces without rising humidity issues, free of materials that might prevent bonding e.g. dust, loose particles, grease etc (in case of asphalt or concrete). The success in the application depends on the right preparation of the underlay and use of the material.

- Good, dry cleaning of the surface from dust and residues using vacuum cleaner and squeegees.
- Caution must be taken so that temperature of the support surface as well as ambient air remains above 15°C during application and curing of the materials while relative humidity does not exceed 75%.
- Application of prefabricated sub-floor ISOPOL 854 using PU FLEX 140 or wet-pour rubber cushion mix of SBR rubber and PU BINDER 1118.
- Sealing of surface porosity of ISOPOL 854 or the wet-pour rubber cushion mix of SBR rubber and PU BINDER 1118 using elastic pore sealer POLYSPORT STUCCO 950 and application of self-leveling coating POLYSPORT PU 951.
- The next day, depending on the ambient temperature follows the application of POLYSPORT 952-SEMIMAT in two crossed layers. The second layer is applied after the

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first layer has dried (within 24h). Components A & B (hardener) packed into separate containers in fixed weight proportions are mixed together using a low revolution mixer (300-600 rpm) for 1-2 min. Stirring of the mixture should be performed thoroughly near the sides and bottom of the container in order to achieve uniform dispersion of the hardener.

The application is done by airless sprayer or short-haired mohair roller in 2 crossing layers.

#### CONSUMPTION

App.200-250 gr/m<sup>2</sup>, for two layers.

#### **APPLICATION** TOOLS

Short-haired mohair paint roller or airless sprayer. Tools should be cleaned with PU SOLVENT immediately after use.

### **PACKAGING**

Supplied in set of 20 Kg (two drums).

#### **STORAGE**

12 months in unopened containers in dry places with minimum temperature 5°C and maximum temperature 30°C (avoid sunlight).

#### **REMARKS**

- In case the layer of PU top coat is applied after more than 24 hours of the application of the last layer of PU pore filler then the whole surface must be sanded by a special sanding machine. After that the PU top coat can be applied.
- In case the second layer of PU top coat is applied after more than 24 hours of the application of the first one then the whole surface must be sanded by a special sanding machine. After that the second layer can be applied.
- Working time of POLYSPORT 952-SEMIMAT decreases when ambient temperature rises.
- Prolonged storage of partially used containers containing POLYSPORT 952-SEMIMAT must be avoided as contact with atmospheric moisture will result in skinning and clouding of
- All surfaces should be thoroughly cleaned from dust and residues prior each application.
- After hardening **POLYSPORT 952-SEMIMAT** is completely safe for health.

#### CAUTION

The application must take place in well-aired places using protective gloves. Skin or eye contact must be avoided, otherwise wash carefully with soap and water.

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