

**EDITION: DECEMBER 2021** 

# **ECOPRIMER 502**

# ACRYLIC, ADHESIVE RESIN FOR THE ECO-LINE SYSTEMS

### **GENERAL CHARACTERISTICS**

- Acrylic, adhesive, joining resin, water based.
- It is the suitable primer before the application of ECOSURFACER 553 and ECOCOAT 551 on athletic courts.
- It is used mainly as primer on asphalt and as primer for joining old and new concrete and as a primer on surfaces, before over coating them with concrete paints, emulsion paints, or cementitious coatings.
- **ECOPRIMER 502** is applied in thin films.

**TECHNICAL DATA** 

Water emulsion Appearance:

Colors: White

Density: 1.0-1.1 kg/lt at 25 °C

15-45 mPa sec at 25°C Viscosity:

Temperature for the application and drying of

the material:

10 - 40°C

**CONSUMPTION** 

200-400 gr/m<sup>2</sup> depending on the type, roughness and absorbency of the underlay.

# **APPLICATION TOOLS**

Roller, squeegee, brush or airless sprayer.



**PACKAGING** 

Supplied in barrels of 200kg and drums of 20kg.





















#### **STORAGE**

One year in unopened containers in cool and dry places, out of sunlight, with minimum temperature 5°C and maximum temperature 30°C.

#### **CAUTION**

The application must take place in well-aired places using protective gloves. Skin or eye contact must be avoided, otherwise wash carefully with soap and water.

For more information consult the safety data sheet.

The information given here is true, represents our best knowledge and is based not only on laboratory work, but also on field experience. However, because of numerous factors affecting results we offer this information without any guarantee and no patent liability is assumed. For additional information or questions, contact the technical department of KDF LTD.



















**EDITION: DECEMBER 2021** 

# **ECOSURFACER 553**

## REPAIRING ACRYLIC RESURFACER FOR THE ECO-LINE SPORTS SYSTEMS

# GENERAL CHARACTERISTICS

**ECOSURFACER 553** is acrylic-based, one-component resurfacer for basketball, tennis, volleyball and handball courts.

- Smoothens and upgrades rough courts in two or more layers depending on the porosity of the flooring.
- Minimizes the cost of reparation of sports grounds.
- Applied easily without prior experience. Water can be added gradually, up to 10%, per weight.
- ECOSURFACER 553 should be covered next day with coating for sport grounds ECOCOAT 551 or ECOCUSHION 542.

#### **Provides:**

- · Safe game.
- Perfect bounce of the ball.
- Resistance to weather conditions.

SUBSTRATE REQUIREMENTS Concrete quality: at least C20/25

Age: at least 30 days

Moisture content: below 4%

**TECHNICAL DATA** 

Basis: one-component acrylic resins,

wooden based elements

viscous liquid Appearance:

beige-off-white Colors:

20.000-30.000 mPa∙s at 25°C Viscosity:

Density: 1.64 - 1.74 Kg/Lt

Temperature for the application and drying of

the material:  $10 - 40^{\circ}$ C

Walkability: after 1 day at 25°C



















## **PREPARATION-APPLICATION**

Applied only on dry surfaces. Protected from arising humidity and free of materials that might prevent bonding e.g. dust, loose particles, grease etc. The success in the application depends on the right preparation of the underlay and use of the material.

- Good, dry cleaning of the surface from dust and residues with vacuum cleaner or air blower and squeegees.
- Priming of the surface with joining resin ECOPRIMER 502 for the proper adhesion on the subfloor. Application of one or two layers until the surface is saturated. Avoid the creation of puddles of the material. Consumption: 200 - 400 gr/m<sup>2</sup> depending on the absorption of the underlay.
- When the primer is dry (approximately 1 hour depending on the ambient temperature), follows the application of ECOSURFACER 553 for sealing the porosity of the subfloor.
- Depending on the ambient temperature ECOSURFACER 553 is diluted with up to 10% water, prior to application, in order to achieve better fluidity. It is applied in two or more crossing layers, depending on the desirable thickness and the roughness and absorbency of the surface. Each new layer is applied after the previous one starts to dry. Time between successive layers: 5 to 6 hours at 25°C. Consumption: 2kg/m<sup>2</sup> for 2 layers, depending on the roughness and absorbency of the surface.
- Each layer of the material can be applied on a thickness of up to 0.5mm.

## CONSUMPTION

1.3-3 kg/m<sup>2</sup> in two or three layers, depending on the porosity of the surface.

# **APPLICATION TOOLS**

Squeegee (width 55cm). Tools should be cleaned with WATER immediately after use.



# **PACKAGING**

Supplied in barrels of 200Kg.



#### **STORAGE**

12 months in unopened containers in dry places with minimum temperature 5°C and high temperature 30°C (avoid sunlight).



















#### **REMARKS**

- In case of extremely rough and sharp cement or asphalt surfaces it is recommended grinding of the surface with a mosaic machine before the application of ECOSURFACER
- Our recommendation is that the asphalt subfloor should be applied on well compacted 150 mm road base subfloor and asphalt should be laid in one layer (and not 2) in 6 to 8 cm with fine and coarse aggregates (up to 15mm granulometry) like the kind of asphalt used in road construction.
- So, new road-grade asphalt will have to be laid (minimum 60mm) in one layer containing coarse aggregates and then mature for 30 days at least, before any application takes place on top of the asphalt to avoid bubbles on the final layer of the sport or rubber
- Application and drying of ECOSURFACER 553 must take place during cool hours. During temperatures over 40°C, ideal time for the application of the material is between 22:00 - 9:00 a.m. while the minimum bearing temperature during application and drying should be 10°C.
- The freshly coated surface should be protected from high temperatures, wind, rain and frost for at least the first 24 hours.
- Coating thickness more than 0.5 mm is achieved only by repeated layers.
- For covering cracks, or holes it is recommended the addition of 20-30% quartz sand to **ECOSURFACER 553** weight (grain thickness from 0.2-0.5mm) in the first layer.
- In case it gets damaged, it is simply repaired and recoated on the spot.

#### **CAUTION**

The application must take place in well-aired places using protective gloves. Skin or eye contact must be avoided, otherwise wash carefully with soap and water.

For more information consult the safety data sheet.

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**EDITION: FEBRUARY 2022** 

# **ECOCUSHION COARSE 542**

# VERY ELASTIC, CUSHION, SUB-FLOOR FOR THE ECO-LINE SPORTS SYSTEMS

# GENERAL CHARACTERISTICS

**ECOCUSHION COARSE 542** is acrylic-based, highly flexible, pasty, wet-pour cushion flooring with natural, wooden-based elements in granulometry of 0.4-0.8mm for sport fields.

- Applied on asphalt and waterproofed cement surfaces without rising humidity issues, for the creation of a very elastic sub floor for athletic courts that does not need maintenance.
- Ideal for the creation of external and internal tennis, basketball, handball, football and volleyball courts etc.
- Applied easily, providing a safe, high quality game.

# TECHNICAL DATA

Basis: acrylic

Appearance: viscous paste

Colors: brown

Density: 0.80-0.90 kg/lt

Viscosity: 30.000-50.000 mPa sec at 25°C

Temperature for the application and drying of

the material:

10 – 40°C

after 1 day at 25°C

Walkability:

### PREPARATION-APPLICATION

Applied only on dry surfaces. Protected from arising humidity and free of materials that might prevent bonding e.g. dust, loose particles, grease etc. The success in the application depends on the right preparation of the underlay and use of the material.

- Good, dry cleaning of the surface from dust and residues with vacuum cleaner and squeegees.
- Priming of the surface with joining resin **ECOPRIMER 502** for the proper adhesion with the subfloor. Application of one or more layers until the surface is saturated. Avoid the creation of puddles of the material. Consumption: 200 400 gr/m² depending on the absorption of the underlay.
- When the primer begins to dry (1 hour usually, depending on ambient temperature), **ECOSURFACER 553** is applied, for sealing the porosity of the subfloor, in one or more layers, depending on the desired thickness, the porosity and roughness of the subfloor. Application is done by squeegee Consumption: 1.30kg/m² for 1 layer, depending of the quality and the porosity of the subfloor.
- After 5-6 hours (at 25°C) **ECOCUSHION COARSE 542** is applied, in two up to four layers,

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depending on the thickness of the **ECOFLEX FLOOR SYSTEM**, diluted in 25% water, and applied by squeegee.

- Follows (after 5-6 hours at 25°C) the application of **ECOCUSHION FINE 542** in two layers, diluted in 25% water, applied by squeegee.
- As soon as ECOCUSHION FINE 542 dries (5-6 hours at 25°C), follows the application of ECOCOAT 551.
- For the creation of lines in sport courts it is recommended the use of acrylic paint **ECOPAINT 518** in any desirable color.

#### **CONSUMPTION**

0.7kg/m<sup>2</sup> for 2 layers up to 1.48 kg/m<sup>2</sup> for 4 layers.

# APPLICATION TOOLS

Squeegee. Tools should be cleaned with WATER immediately after use.



#### **PACKAGING**

Drums of 15kg, barrels of 100kg.



#### **STORAGE**

One year in unopened containers in dry places with minimum temperature 5°C and maximum temperature 30°C (avoid sunlight).

#### **REMARKS**

- In case of extremely rough and sharp cement or asphalt surfaces it is recommended grinding of the surface with a mosaic machine, sandblast or rotor machine before the application.
- During temperatures over 40°C, ideal time for the application of ECOCUSHION COARSE 542 is between 22:00-9:00 a.m. and the minimum bearing temperature during application and drying should be 10°C.
- The freshly coated surface should be protected from high temperatures, wind, rain and frost for at least the first 24 hours.
- In case it gets damaged, it is simply repaired and recoated on the spot.





#### **CAUTION**

The application must take place in well-aired places using protective gloves. Skin or eye contact must be avoided, otherwise wash carefully with soap and water.

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**EDITION: FEBRUARY 2022** 

# **ECOCUSHION FINE 542**

# VERY ELASTIC, CUSHION, SUB-FLOOR FOR THE ECO-LINE SPORTS SYSTEM

## **GENERAL CHARACTERISTICS**

ECOCUSHION FINE 542 is acrylic-based, highly flexible, pasty, wet-pour cushion flooring with natural, wooden-based elements in granulometry of 0.1-0.4mm for sport fields.

- Applied on asphalt and waterproofed cement surfaces without rising humidity issues, for the creation of a very elastic sub-floor of 1-2 mm for athletic courts that does not need maintenance.
- Ideal for the creation of external and internal tennis, basketball, handball, football and volleyball courts etc.
- Applied easily, providing a safe, high quality game.

### **TECHNICAL DATA**

Basis: acrylic

Appearance: viscous paste

Colors: brown

0.80-0.90 kg/lt Density:

30.000-50.000 mPa sec at 25°C Viscosity:

Temperature for the application and drying of 10 - 40°C

the material:

## <u>PREPARATION-</u> APPLICATION

Applied only on dry surfaces. Protected from arising humidity and free of materials that might prevent bonding e.g. dust, loose particles, grease etc. The success in the application depends on the right preparation of the underlay and use of the material.

- Good, dry cleaning of the surface from dust and residues with vacuum cleaner and squeegees.
- Priming of the surface with joining resin ECOPRIMER 502 for the proper adhesion with the subfloor. Application of one or more layers until the surface is saturated. Avoid the creation of puddles of the material. Consumption: 200gr/m<sup>2</sup> depending on the absorption of the underlay.
- When the primer begins to dry (1 hour usually, depending on ambient temperature), ECUSURFACER 553 is applied, for sealing the porosity of the subfloor, in one or more layers, depending on the desired thickness, the porosity and roughness of the subfloor. Application is done by squeegee Consumption: 1.30kg/m² for 1 layer, depending on the quality and the porosity of the subfloor.
- After 5-6 hours (at 25°C) **ECOCUSHION COARSE 542** is applied, in two up to four layers,

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depending on the thickness of the **ECOFLEX FLOOR SYSTEM**, diluted in 25% water by squeegee.

- Follows (after 5-6 hours at 25°C) the application of **ECOCUSHION FINE 542** in two layers, diluted in 25% water by squeegee.
- As soon as **ECOCUSHION FINE 542** dries (5-6 hours at 25°C), follows the application of **ECOCOAT 551**.
- As final surface it is recommended that **ECOCUSHION FINE 542** is covered with elastic coating for sports grounds **ECOCOAT 551**.
- For the creation of lines in sport courts it is recommended the use of acrylic paint **ECOPAINT 518** in any desirable color.

#### **CONSUMPTION**

0.5-0.57 kg/m<sup>2</sup> in two layers.

# APPLICATION TOOLS

Squeegee. Tools should be cleaned with WATER immediately after use.



#### **PACKAGING**

Drums of 15kg, barrels of 100kg.



#### **STORAGE**

One year in unopened containers in cool and dry places, out of sunlight, with minimum temperature 5°C and maximum temperature 30°C.

## **REMARKS**

- In case of extremely rough and sharp cement or asphalt surfaces it is recommended grinding of the surface with a mosaic machine, sandblast or rotor machine before the application.
- During temperatures over 40°C, ideal time for the application of ECOCUSHION FINE 542 is between 22:00-9:00 a.m. and the minimum bearing temperature during application and drying should be 10°C.
- The freshly coated surface should be protected from high temperatures, wind, rain and frost for at least the first 24 hours.
- In case it gets damaged, it is simply repaired and recoated on the spot.

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#### **CAUTION**

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**EDITION: DECEMBER 2021** 

# **ECOCOAT 551**

## SPECIAL, ELASTIC, COATING FOR THE ECO-LINE SPORTS SYSTEMS

# GENERAL CHARACTERISTICS

**ECOCOAT 551** is acrylic-based, flexible, colored, non-slip coating for external sport fields of the eco-line systems.

- Applied on asphalt and cement waterproofed surfaces without rising humidity issues, following the application of **ECOSURFACER 553** or **ECOCUSHION 542**.
- It can be also combined with prefabricated shock-absorbent rolls in thickness of 4mm to 14mm or the mixture **ECOMIX 580**.
- Ideal for basketball, volleyball, handball, football and tennis external courts. Suitable for sports centers, schools, fitness centers, pavements, hallways.
- · Applied easily, having low cost.
- Provides a safe, high quality game.

**TECHNICAL DATA** 

Basis: one-component acrylic coating

Appearance: viscous liquid

Colors: in 24 colors form KDF colorchart

Viscosity: 10.000-20.000 mPa•s at 25°C

Density: 1.52 - 1.62 kg/lt

Temperature for the application and drying of  $10 - 40^{\circ}$  C

the material:

after 24 hours at 25°C Walkability:

5 days at 25°C Total Hardening:

PREPARATION-APPLICATION

Applied only on dry surfaces, without rising humidity issues and free of materials that might prevent bonding e.g. dust, loose particles, grease etc. The success in the application depends on the right preparation of the underlay and use of the material.

- Good, dry cleaning of the surface from dust and residues with vacuum cleaner and squeegees.
- Priming of the surface, except in case of using shock-absorbent rolls, with bonding resin primer ECOPRIMER 502 for the proper adhesion of the sub-floor. Application of one or more layers until the surface is saturated. Avoid the creation of puddles of the material.
- When the primer dries (approximately 1 hour depending on the ambient temperature), follows the application of ECOSURFACER 553 for sealing the pores of the underlay. Alternatively, the substrate can be the prefabricated shock-pad ECOROLL 554 in thickness 4-14mm or an in-situ shock-pad ECOMIX 580.
- As soon as ECOSURFACER 553 or ECOCUSHION 542 dries (within 5-6 hours at 25°C),

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follows the application of ECOCOAT 551.

- Depending on the ambient temperature ECOCOAT 551 is diluted with up to 10% water, prior to application, in order to achieve better fluidity. It is applied, in two or more coatings depending on the desirable thickness. The next layer follows the other after the previous is dry (within 5-6 hours at 25°C).
- After 5-6 hours, depending ambient temperature follows application of finishing paint ECOCOAT 551.

#### **CONSUMPTION**

- 1.5 kg/m<sup>2</sup> of **ECOCOAT 551** (three layers, for System ECOSPORT Hard Court).
- 1.8 kg/m<sup>2</sup> of **ECOCOAT 551** (three layers, for System ECOFLEX FLOOR).
- 2.2 2.5 kg/m² of **ECOCOAT 551** (three layers, for System AEL EX ECOBOUNCE).
- 3.5 3.8 kg/m² of ECOCOAT 551 (three layers, for System AEL EX ECOBOUNCE WET-POUR).

In case of using the top coat ECOPAINT 518 as final layer then the consumption of ECOCOAT 551 will be:

- 1 kg/m<sup>2</sup> of **ECOCOAT 551** (two layers, for System ECOSPORT Hard Court).
- 1.4 kg/m² of **ECOCOAT 551** (two layers, for System ECOFLEX FLOOR).
- 1.8 2.1 kg/m<sup>2</sup> of **ECOCOAT 551** (two layers, for System AEL EX ECOBOUNCE).
- 3.1 3.4 kg/m² of ECOCOAT 551 (two layers, for System AEL EX ECOBOUNCE WET-POUR).).

## **APPLICATION TOOLS**

Squeegee (width 55cm). Tools should be cleaned with WATER immediately after use.



#### **PACKAGING**

Supplied in barrels 200 Kg.



















#### **STORAGE**

12 months in unopened containers in dry places with minimum temperature 5°C and high temperature 30°C (avoid sunlight).

### **REMARKS**

- In case of extremely rough and sharp cement or asphalt surfaces it is recommended grinding of the surface with a mosaic machine, sandblast or rotor machine before the application of **ECOSURFACER 553**.
- During temperatures over 40°C, ideal time for the application of **ECOCOAT 551** is between 22:00 9:00 a.m., and the minimum bearing temperature during application and drying should be 10°C.
- The freshly coated surface should be protected from high temperatures, wind, rain and frost for at least the first 24 hours.
- In case it gets damaged, it is simply repaired and recoated on the spot.

#### **CAUTION**

The application must take place in well-aired places using protective gloves. Skin or eye contact must be avoided, otherwise wash carefully with soap and water.

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