

POLEPOX 833-CV

GENERAL CHARACTERISTICS

Epoxy two-component system. It offers strong bonding to the substrate and good conductivity that prevents the accumulation of static electricity on surfaces. It is used as an intermediate layer of the **POLEPOX FLOOR 830-CC** to assure uniform conductivity on the whole floor surface.

TECHNICAL DATA

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| Basis: | two-component epoxy resin |
| Colors: | black |
| Viscosity (A+B): | 1060 mPa•s at 25°C |
| Density (A+B): | 1,14 Kg/lit ± 0,001 Kg/lit |
| Mixing proportion (A:B): | 68%:32% by weight |
| Application time: | approx. 1 hour at 25°C |
| Final strength: | after 7 days at 25°C |
| Temperature for the application and drying of the material: | 12 – 35°C after 1 day at 25°C |
| Walkability: | >3 N/mm ² (breaking of concrete) |
| Adhesive strength: | |

SUBSTRATE REQUIREMENTS

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|-------------------|------------------|
| Concrete quality: | at least C20/25 |
| Age: | at least 30 days |
| Moisture content: | below 4% |

PREPARATION-APPLICATION

Applied only on dry surfaces. Protected from arising humidity and free of materials that might prevent bonding e.g. dust, loose particles, grease etc. The success in the application depends on the right preparation of the underlay and use of the material.

- Treatment of the surface with a mosaic machine.
- **Good, dry** cleaning of the surface from dust and residues with vacuum cleaner and use of squeegees.
- Caution must be taken so that temperature of the substrate as well as ambient air remains above 12°C during application and curing of the materials while relative environment humidity does not exceed 75%.
- Priming of the surface with **POLEPOX-PR 824**. Consumption: 200-300 gr/m² in two or more layers on industrial, troweled floorings. 300-600gr/m² depending on the type and the

absorbency of the underlay.

- After hardening of the primer (2-12 hours depending on the ambient temperature) follows the installation of the special copper-bands (conductors), in no less than $1,6\text{m}^2$, in a grid formation and connection to the ground through a perimetrical cable. That means that in an area of 100m^2 there are needed 16 lines of copper-bands of 10m each. The 8 copper-bands are installed vertically and another 8 horizontally in a grid formation.
- Afterwards the surface is coated with **POLEPOX 833-CV**. Good mixing of components A (resin) & B (hardener) packed into separate containers in fixed weight proportions. Mixing should be performed using a **very low revolution mixer (100 rpm)** for 1-2 minutes prior to application. Stirring of the mixture should be performed thoroughly near the sides and bottom of the container in order to achieve uniform dispersion of the hardener.
- Finally, after **POLEPOX 833-CV** has dried follows the application of the **POLEPOX COAT 830-CC** within the following 24 hours.
- The self-leveling layer should be rolled using a special spiky-roller in order to release any possibly entrapped air and avoid the formation of bubbles.

CONSUMPTION

200-250 gr/m^2 .

APPLICATION TOOLS

Special rollers and brushes. Tools should be cleaned with solvent immediately after use.

PACKAGING

Supplied in packages of 30Kg (two drums). Components A and B have the fixed weight proportion.

STORAGE

One year in unopened containers in dry places with minimum temperature 5°C and maximum temperature 35°C , protected from moisture and heat.

REMARKS

- Working time of **POLEPOX 833-CV** decreases when ambient temperature rises.
- In case old floors are going to be laid or a long period of time interferes between successive layers, the surface must be thoroughly cleaned and ground prior to application of a new layer.
- Do not mix or apply unless surface, air and material temperatures are over 12°C during the next 24 hours.
- Do not apply to floors if there is moisture in the subfloor drive or hydrostatic pressure. Prior precautions measurements of humidity with special device are suggested.
- Prolonged storage of partially used containers must be avoided as contact with atmospheric moisture will result in skinning and clouding of the product.

- **POLEPOX 833-CV** will yellow upon prolonged exposure to sunlight or high-intensity artificial lights. A urethane topcoat is highly recommended for color stability.
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CAUTION

The application must take place in well-aired places using protective gloves. Skin or eye contact must be avoided. Otherwise wash carefully with soap and water.

For more information consult the material safety data sheet.

The information given here is true, represents our best knowledge and is based not only on laboratory work, but also on field experience. However, because of numerous factors affecting results we offer this information without any guarantee and no patent liability is assumed. For additional information or questions, contact the technical department of KDF LTD.